

POLYNEON

Polyester
Embroidery
Thread

Polyester
Stickgarn

Hilo para
bordar de
poliéster

Filato da
ricamo in
poliestere

Fil à broder
polyester

Linha para
bordar de
poliéster

Polyester
nakış ipliği

涤纶绣花线

with highlighted colours
POLYNEON 40
green

Made in Germany

MADEIRA®



POLYNEON 40 green

MACHINE EMBROIDERY THREAD
100% polyester [recycled]



Art. No. 718
10 x 5.000 m



dtex 135 x 2
den 120 x 2



60/8 - 75/11



108 colours



△max. 20g/l active chlorine - max. 30°C - max. 30min

All colours marked with



are available as

POLYNEON 40 green

For ordering Polyneon Green shades
just change the first number in the
Polyneon colour codes.

Colour no.
Polyneon

e.g. **1**8 1 0

Colour no.

Polyneon Green

68 1 0



1

1727	
1623	
1924	
1866	
1735	
1724	
1561	
1666	
1661	
1622	
1861	
1683	
1980	
1971	
1624	
1772	
1771	
1625	
1725	
1869	
1763	
1626	
1951	
1955	
1825	

2

1826	
1923	
1755	
1965	
1765	
1621	
1521	
1853	
1882	
1752	
1778	
1678	
1987	
1878	
1588	
1637	
1838	
1839	
1747	
1653	
1817	
1820	
1952	
1821	
1899	

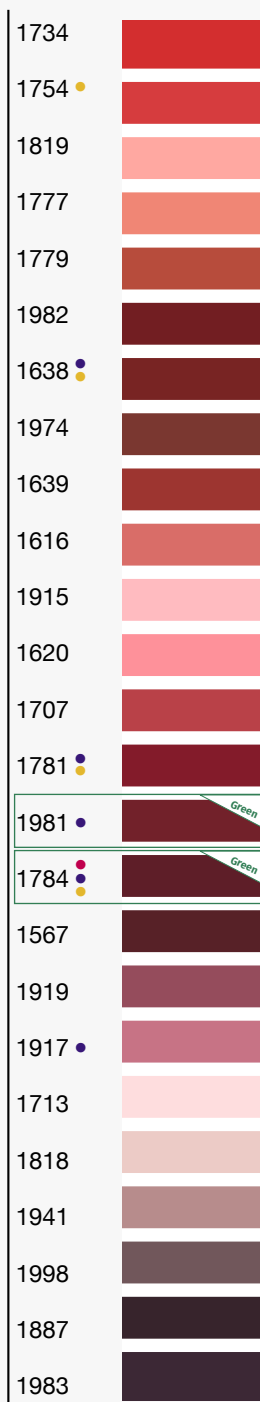
POLYNEON

● No. 60

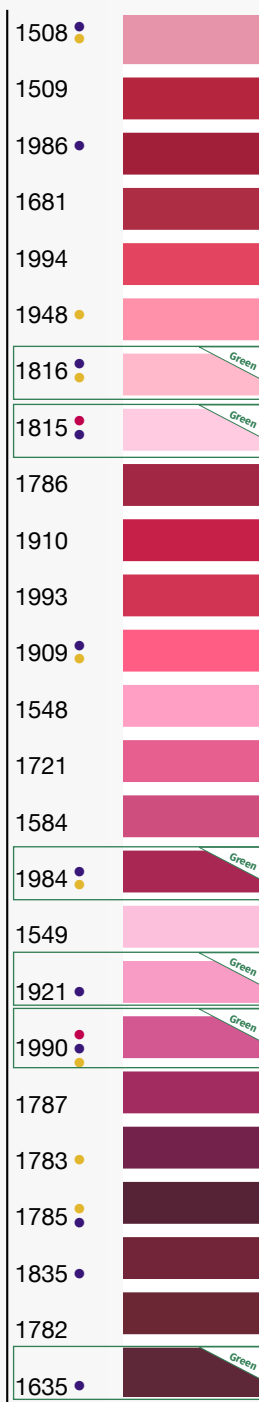
● No. 75

● Flame retardant

3



4



POLYNEON

● No. 60 ● No. 75 ● Flame retardant

5

1709	● No. 60 ● No. 75	Green
1710		Green
1788		
1833		
1633		Green
1880	● No. 60	Green
1631		
1831	● No. 60	
1712		
1911		
1834		
1680	● No. 60 ● No. 75	
1719		
1720		
1789		
1731		
1711	● No. 60 ● No. 75	Green
1832		Green
1922	● No. 60 ● No. 75 ● Flame retardant	Green
1522		
1634		
1553		
1630		
1933		
1722		Green

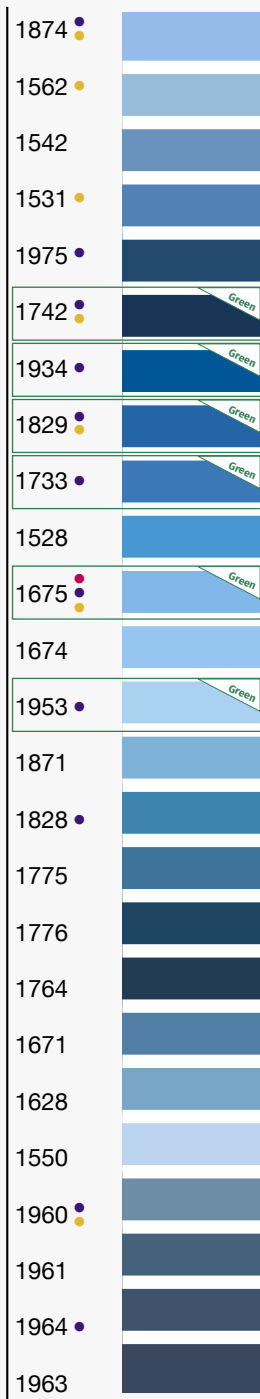
6

1629		
1529		
1627		
1632		
1997		
1766	● No. 60	
1930		
1943		
1767	● No. 60	Green
1743		
1966	● No. 60 ● No. 75 ● Flame retardant	Green
1566		
1830		
1676	● No. 60 ● No. 75	Green
1642	● No. 60	Green
1532		
1842	● No. 60 ● No. 75 ● Flame retardant	Green
1843	● No. 60 ● No. 75	Green
1967	● No. 60 ● No. 75	Green
1555		
1844	● No. 60 ● No. 75	Green
1976		
1944	● No. 60	
1643	● No. 60 ● No. 75 ● Flame retardant	Green
1574		Green

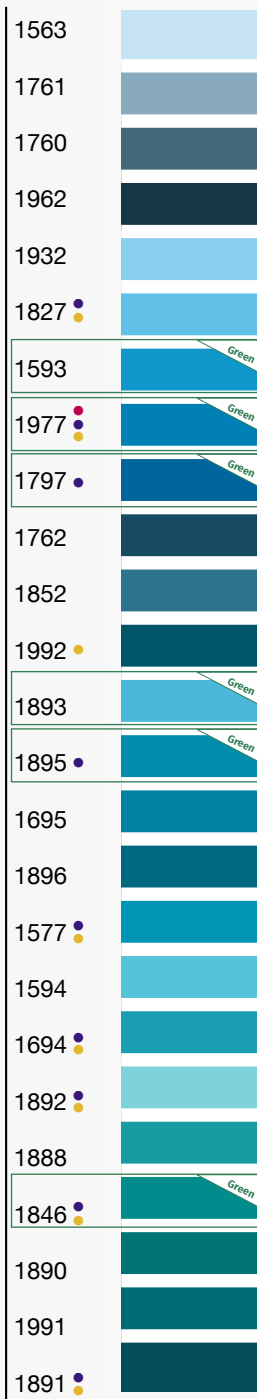
POLYNEON

● No. 60 ● No. 75 ● Flame retardant

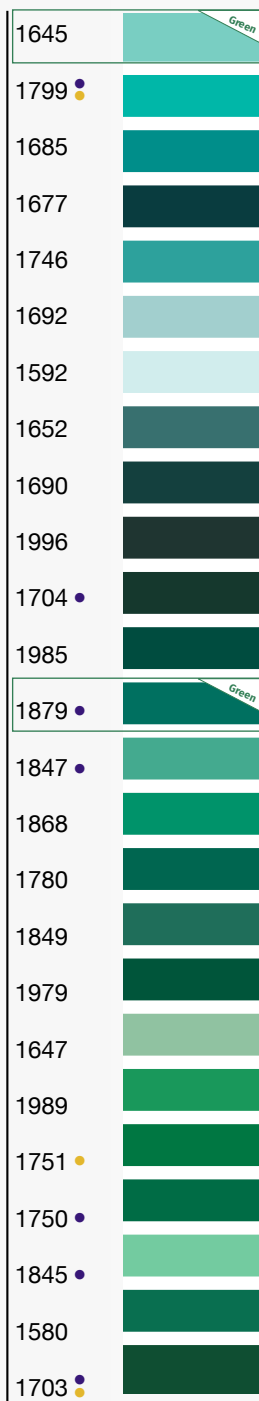
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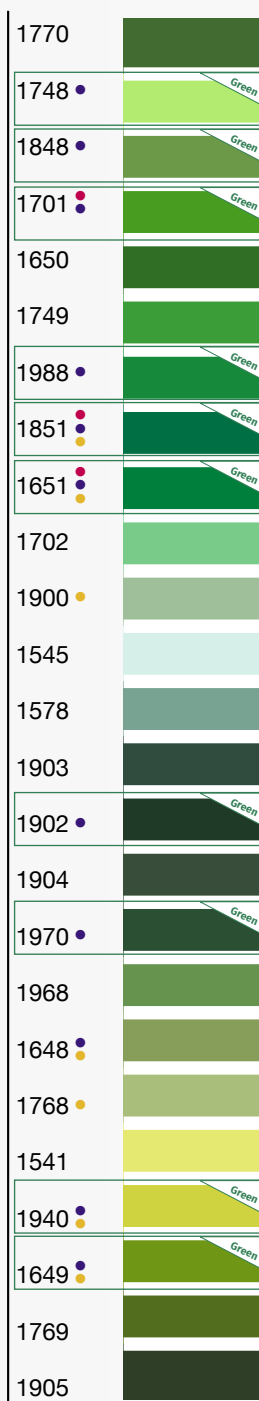
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9



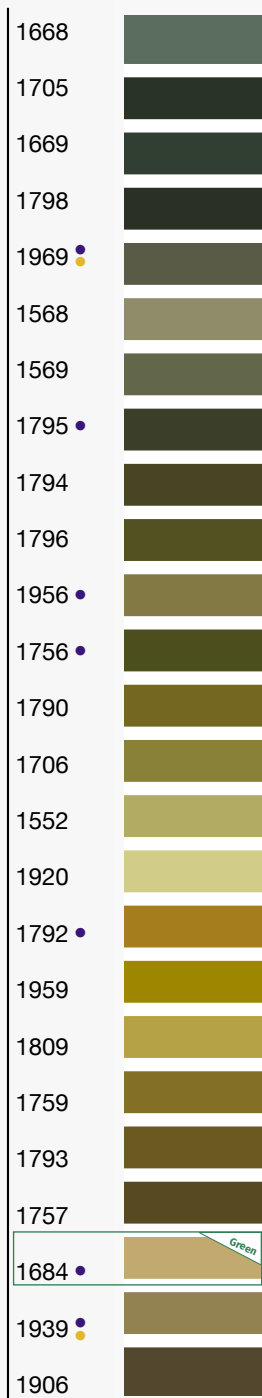
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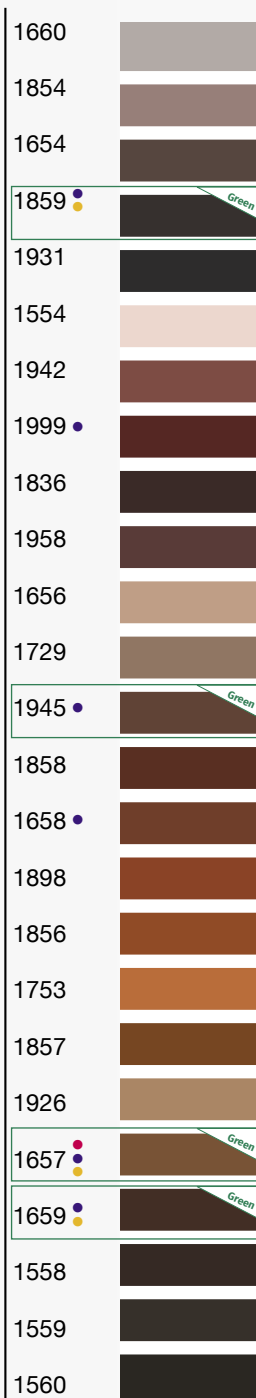
POLYNEON

● No. 60
 ● No. 75
 ● Flame retardant

11



12



POLYNEON

● No. 60 ● No. 75 ● Flame retardant

13

1557 ●	
1745	
1929	
1744	
1936	
1736	
1938 ●	
1573	
1872	
1928 ●	
1728 ●	
1855 ●	
1884 ●	
1885	
1527	
1927	
1556	
1726	
1949 ●	
1723 ●	
1870	
1773	
1973 ●	
1565	
1758	

14

1739 ●	
1540	
1741 ●	
1812 ●	
1810 ●	
1665	
1664	
1862	
1860 ●	
1662	
1663	
1535 ●	
1738 ●	
1682 ●	
1582 ●	
1822	
1863	
1526	
1670 ●	
1673 ●	
1672 ●	
1791 ●	
1538	
1730	
1957	

POLYNEON

● No. 60 ● No. 75 ● Flame retardant

15

1617	
1619	
1618	
1740	
1886	
1686 ●	
1687	
1505	
1572	
1640 ●●●	
1614	
1539	
1689	
1615 ●	
1502	
1918 ●●●	
1718 ●	
1611 ●●	
1612	
1840 ●●	
1841 ●	
1641	
1544	
1506	
1507	

16

1575 ●	
1613	
1610	
1811 ●●●	
1564 ●●	
1589	
1500	
1800 ●●● Black	
2800 Tunnel dry finisher	
1805 ●●● Fluoresc. white	
1801 ●●● Super white	
1802 ● Snow white	
1804 Natural white	
1803 ●● Creme white	

17

1510

1511

1512

1513

1514

1515

1516

1517

1518

1519



Multicolor

18

1600

1603

1604

1605

1609

1606

1601

1602

1608

1607



Multicolor

19

1925



1972



1824



1883



1995



1823



1935



1867



1599



1850



1950



1901



Fluorescent

20

1937



1978



1946



1598



1837



1947



1954



1908



1907



1597



1596



1595



Fluorescent

POLYNEON 40

Art. No. 919
10 x 1.000 m



433

Art. No. 918
10 x 5.000 m



60/8 - 75/11

dtex 135 x 2
den 120 x 2

POLYNEON 60

Art. No. 924
10 x 1.500 m



150

Art. No. 926
10 x 5.000 m



60/8 - 65/9

dtex 84 x 2
den 75 x 2

POLYNEON 75

Art. No. 936
10 x 2.500 m



90

Art. No. 935
10 x 10.000 m



60/8

dtex 55 x 2
den 50 x 2

POLYNEON FR

Art. No. 933
10 x 2.500 m



34

60/8 - 75/11

dtex 135 x 2
den 120 x 2



△ max. 20g/l active chlorine - max. 30°C - max. 30min

100% polyester [filament]

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Needle recommendations are for standard fabrics & applications

